

## SEMI-AUTOMATIC CLOSING TOOLS OPERATING INSTRUCTIONS

These machines are equipped with a Two-Hand Control operating system for your protection. The recessed buttons on the Two-Hand Control Unit must be pressed simultaneously to operate the cylinder.

### SEMI-AUTOMATIC PLASTIC PAIL CLOSER

This machine is designed to close 1, 3, 5 and 6 gallon pails and covers.

#### Setting Pressure Plate

1. Lower the head so that the plate is approximately 1/16" below the height of the pail without a cover and with the cylinder stroked.
2. Lock the head in position and connect the air lines.
3. Adjust the pressure at approximately 80 to 100 PSI for normal operation.

### SEMI-AUTOMATIC LUG TYPE CLOSING TOOL

This machine is designed so that it is interchangeable to close both steel and plastic pails by changing the head applications.

#### Setting Head Height

1. Connect the air lines and set the air pressure at 15 PSI  
The head will automatically raise.
2. With the head in the raised position, raise and lower the air cylinder bracket so the a pail can slide under the head with about 3/4" clearance.
3. With a pail and lug cover under the head, disconnect air line, the head will lower onto the pail.
4. Tighten the cylinder mounting bracket and set pail stop to pail.
5. Connect the air line, raise air pressure to 80 PSI and engage the Two-Hand Control Unit so as to start the crimping cycle.
6. Normal operating pressure for steel lug covers is 80 PSI to 100 PSI depending on the pail diameter and gauge of the pail and cover.

A parts list is available upon request.