

To Maintain Your Closing Tool

1. Keep the jaws [detail #2] clean. A collection of foreign matter on the jaws, or base, can cause an improper closure.
2. Lubricate all moving parts with light machine oil weekly.
3. Make sure spider bolts [details #7 and #14] are kept tight.

CORRECT



Correct Close

INCORRECT



Too Open

INCORRECT

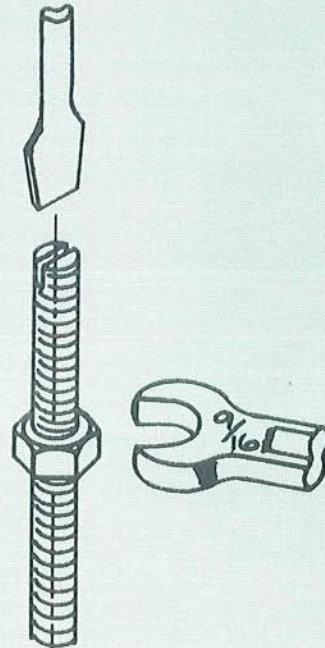


Too Tight

To Make Adjustments

To increase closing action, turn 3/8" adjusting bolt [detail #13] upward.

To decrease, adjust downward; when properly set, tighten nut [detail #12].



When ordering parts, please give serial number of the tool.

Atlanta Grotnes Machine Company