



CLOSING TOOLS **OPERATING INSTRUCTIONS**

These machines are equipped with two manual operating handle system for your protection. The wooden hand grips have been ergonomically molded to fit the fingers for a comfortable grip.

Setting the unit onto a lid

1. Lift the tool onto a pail and lid. Make sure the lid is seated onto the curl of the pail.
2. Align the jaws of the tool (detail 40) to the tabs of the lid.

Closing the pail

1. Push the handles manually outward to actuate the links applying continued pressure until the tabs of the pail are crimped onto the lid.
2. It may be necessary to turn the head and close the tabs again; depending on the gauge combination of the pails and the lids.
3. Please note to not push the handles too far apart or this will cause undue stress on the handle, and the handle will break. Just past shoulder width is a good guide to follow, however; is not the rule.

Removing the tool

1. Make sure that the handles are in the upright position and the jaws and all the pail tabs are clear.
2. Lift up the tool and set to the side; preferably into a cardboard box so the jaws are not damaged or chipped on the floor, or by any other accident.

A parts list is available upon request.